

Air Products is updating the cylinder labels on weld process (shielding) gases and gas mixtures

Maxx® gases range (no name change)

FERROMAXX® 7

FERROMAXX® 15

FERROMAXX® PLUS

INOMAXX® 2

INOMAXX® PLUS

INOMAXX® TIG

ALUMAXX® PLUS

Weldsure standard gases (no name change)

ARGON TECHNICAL

M21 ArC20

Weldsure standard gases (with name change)

| Current Name | New Name |
|--------------|-------------------|
| ASTEC 30 | I3 ArHe30 |
| ASTEC 50 | I3 ArHe50 |
| ASTEC 75 | I3 HeAr25 |
| ASTEC S3 | M12 ArHeC35/2 |
| ASTEC S5 | M12 HeArC23.5/1.5 |
| COOGAR 5 | M14 ArCO5/2 |
| COOGAR 15 | M24 ArCO15/2 |
| COOGAR 20 | M26 ArCO20/2 |
| HYTEC 5 | R1 ArH5 |
| HYTEC 35 | R2 ArH35 |
| PRODARC 2 | M13 ArO2 |
| PROTEC 5 | N5 NH5 |
| PROTEC 10 | N5 NH10 |
| PROTEC 15 | N5 NH15 |
| WELDAP 2 | M12 ArC2 |
| WELDAP 8 | M20 ArC8 |
| WELDAP 20 | M21 ArC20 |

No change to product reorder codes

No change to customer order history

No change to product formulations

No change to other products

ISO14175 / AWS 5.32 uses a logical convention to allocate a designation to identify weld process gases and categorise them into logical groups.

M14 ArCO5/2

The subgroup helps to identify the range of suitable applications

The base gas

Additional gases in descending order

The % of each additional gas

Ar = Argon // He = Helium // C = Carbon Dioxide // O = Oxygen // H = Hydrogen // N = Nitrogen

October 2014

| Sun | Mo | Tue | Wed | Thu | Fri | Sat |
|-----|----|-----|-----|-----|-----|-----|
| | | | 1 | 2 | 3 | 4 |
| 5 | 6 | 7 | 8 | 9 | 10 | 11 |
| 12 | 13 | 14 | 15 | 16 | 17 | 18 |
| 19 | 20 | 21 | 22 | 23 | 24 | 25 |
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November 2014

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December 2014

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January 2015

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May 2015

| Sun | Mo | Tue | Wed | Thu | Fri | Sat |
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September 2015

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February 2015

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June 2015

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October 2015

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March 2015

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July 2015

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November 2015

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April 2015

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August 2015

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| 23 | 24 | 25 | 26 | 27 | 28 | 29 |
| 30 | 31 | | | | | |

December 2015

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| 25 | 26 | 27 | 28 | 29 | 30 | 31 |